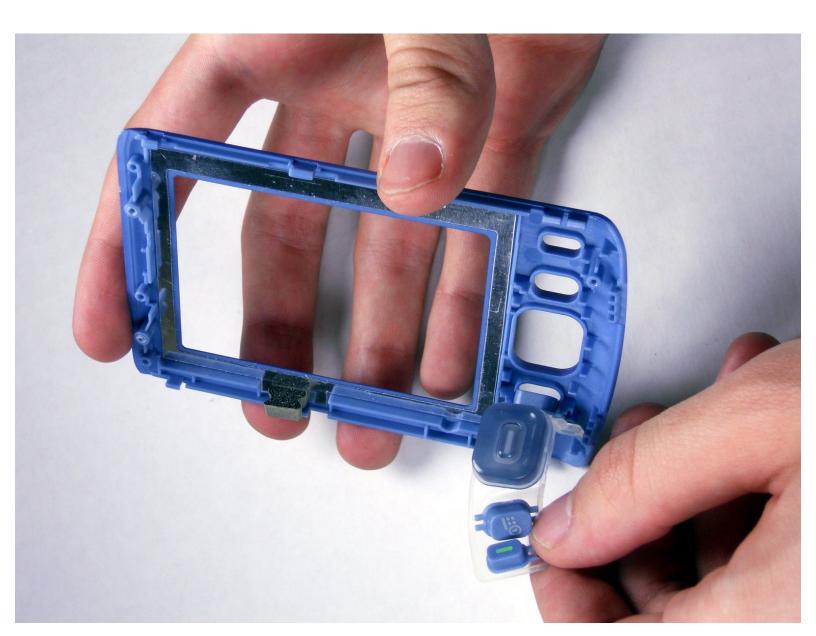


Palm Zire 31 Keys Replacement

Written By: Gabe





- Phillips #00 Screwdriver (1)
- Spudger (1)
- T6 Torx Screwdriver (1)

Step 1 — Case



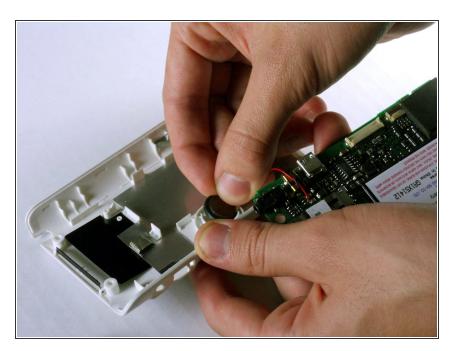
 Unscrew the two 7.35mm Torx T6 screws.

Step 2



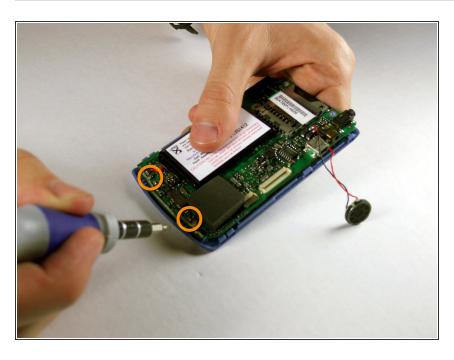
 Using the flat end of the spudger, carefully pry the black cover on the top from the blue front cover.

Step 3



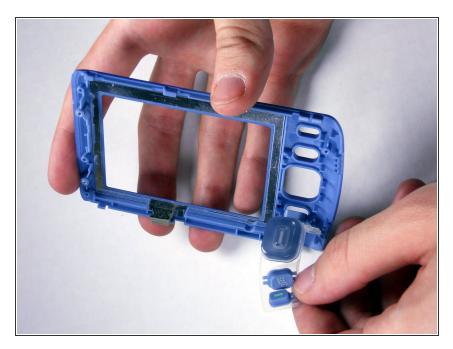
 Carefully remove the speaker from the back white cover by just pulling it gently. It is glued on.

Step 4



 Unscrew the #00 5.75mm Phillips screws from the bottom of the motherboard. The front blue panel should fall right off.

Step 5 — Keys



 The blue keys will either come off with the blue front case, or stay on the motherboard.

To reassemble your device, follow these instructions in reverse order.