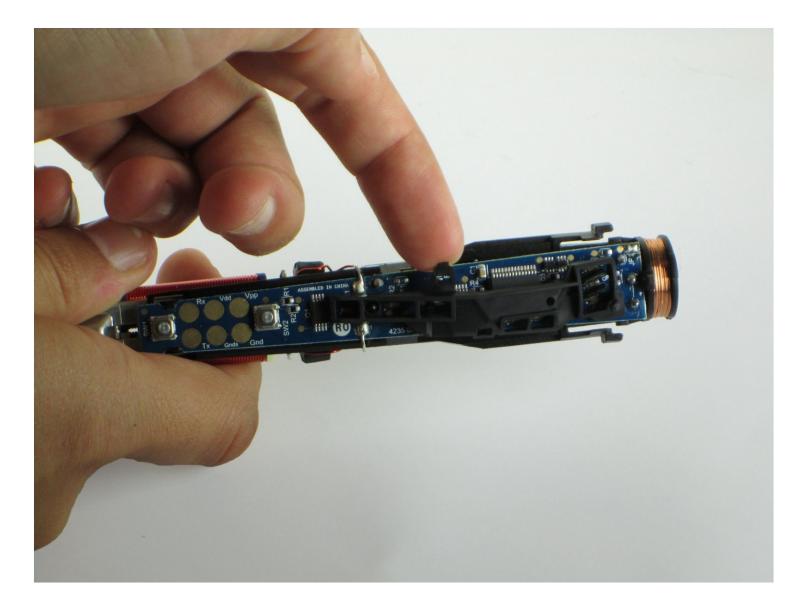


Philips Sonicare FlexCare Battery Replacement

Here is how to replace the rechargeable battery...

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INTRODUCTION

Here is how to replace the rechargeable battery in the Phillips SoniCare FlexCare. This is a difficult repair, be careful. If you see a swollen battery, follow the instructions here: What to do with a swollen battery.

🖌 TOOLS:

Soldering Iron 60w Hakko 503F (1) Metal Spudger (1) Spudger (1) Lead-Free Solder (1) Desoldering Braid (1)

PARTS:

Sonicare Flexcare/Flexcare+/Healthy White/DiamondClean Battery (1)

Step 1 — Battery



• Pull the brush head away from the handle to remove it.

Step 2



- Push the flat edge of a metal or nylon spudger between the seal and the toothbrush body and pry it open. Do this all around the edge until the seal is partially sticking out.
- Have a look to an <u>alternative</u> <u>opening procedure</u>.

Step 3 — Do not press on the shaft!



- The previous version of this step told people to press on the shaft until the electronics were exposed. DO NOT DO THIS, it can snap locking tabs off
- Using a small flathead screwdriver, release the two black locking tabs holding the internals in place
- Slide the internals out of the toothbrush casing
- Until this step is updated with new pictures, scroll down to step 5 to see the two tabs

Step 4



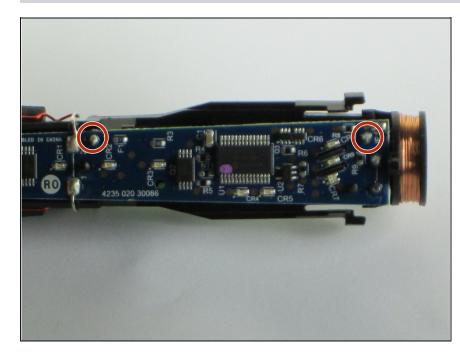
• Grab the circular, plastic base with the o-ring and pull it outward.

Step 5



 Remove the cap that is attached to the end of the interior by removing the two clasps that are holding it in place.

Step 6



- Desolder the battery from the circuit board. Here is a guide on how to desolder. Remove the old battery and replace it. Using the same guide, solder the battery in place.
- The soldering points are shown in red.

To reassemble your device, follow these instructions in reverse order.