

Xbox 360 Wireless Controller Logic Board Replacement

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- Spudger (1)
- T8 Torx Security Bit Screwdriver (1)
- Tweezers (1)

Step 1 — Battery





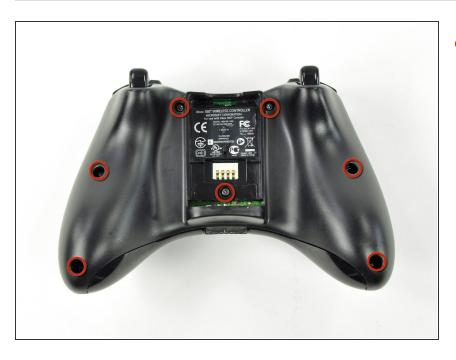
- Depress the battery release button on the top of the controller.
- Remove the battery holder from the controller.
- i The standard option for Xbox 360 Wireless Controllers Battery Packs is AA batteries. A rechargeable battery is also available, but both battery options are removed from the controller in the same way.

Step 2 — Rear Case



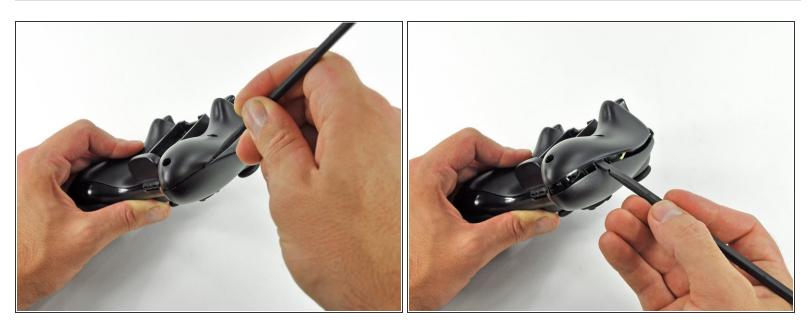
 Use a pair of tweezers to peel the barcode sticker from the battery compartment.

Step 3



Remove the seven 9.3 mm T8
Security Torx screws securing the rear case to the front case.

Step 4



- Insert a <u>Spudger</u> between the front and rear cases along the left edge of the controller.
- Rotate the spudger toward the front of the controller, prying the two cases apart.

Step 5



- Insert a spudger between the front and rear cases, near the headphone jack.
- Rotate the spudger toward the front of the controller to pry the two cases apart.

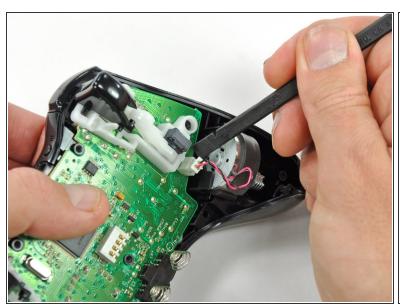
Step 6

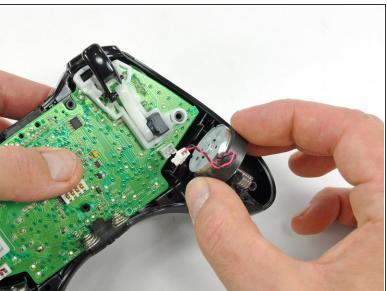




- Grasp the controller by the battery compartment and the headphone jack.
- Lift the battery compartment away from the headphone jack, separating the rear case from the front case and logic board.
- The battery contact springs are held in place by slots in the battery housing in the rear case. Be sure to realign them properly during reassembly.

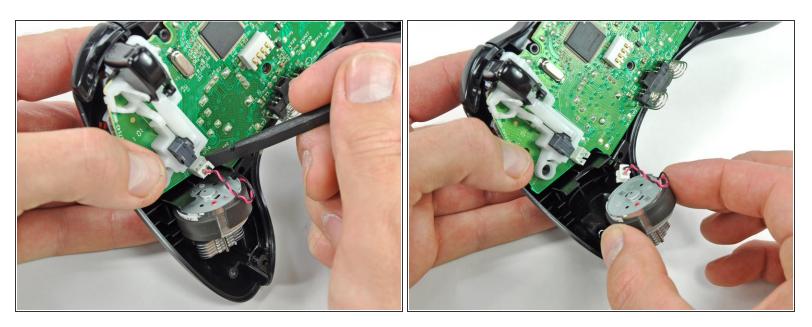
Step 7 — **Vibration Motors**





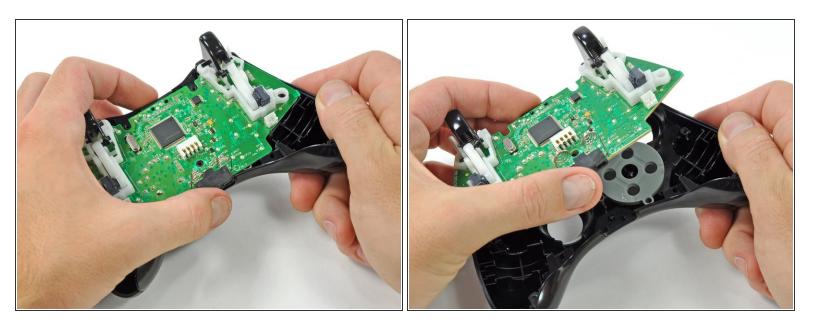
- Use the flat end of a spudger to remove the vibration motor cable, moving it upward from its socket on the logic board.
- Lift the vibration motor out of the front case.

Step 8



- Remove the vibration motor from the other side of the controller using the same method previously described.
- (i) The **left motor** has significantly more counterweight than the right motor.

Step 9 — Logic Board



Lifting from the headphone jack and power plug, remove the logic board from the front case.

To reassemble your device, follow these instructions in reverse order.