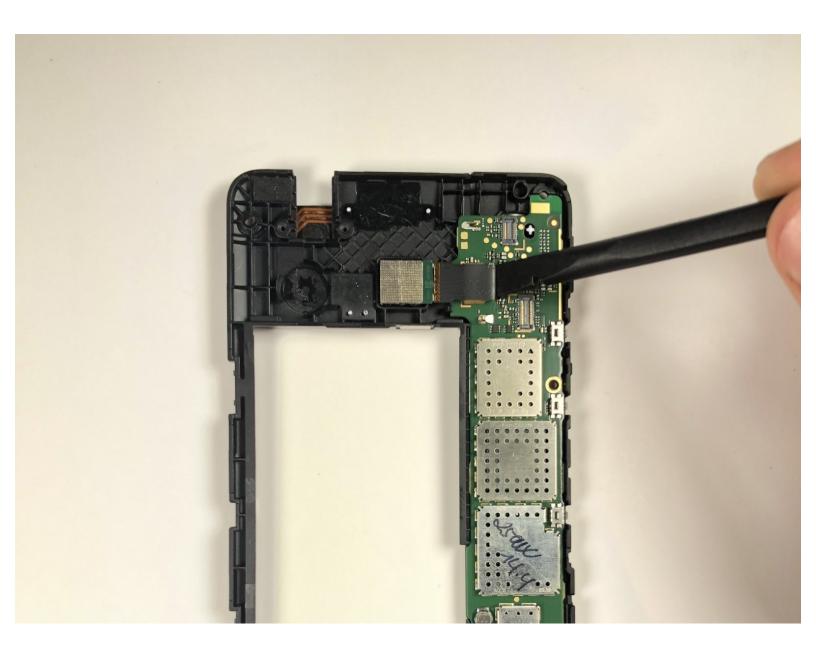


Microsoft Lumia 640 LTE Motherboard Replacement

This guide is used for replacing the...

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INTRODUCTION

This guide is used for replacing the motherboard on the device . This makes the device to work at faster speeds.



TOOLS:

- T4 Torx Screwdriver (1)
- Tweezers (1)
- iFixit Opening Tool (1)
- Fingers (1)
- Spudger (1)

Step 1 — Back Cover





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Use your thumb or fingernail on the edge/corner of the phone to pry the back cover off the phone.

Step 2 — Screen







- Use the tweezers to pull back the sticker, revealing the screw underneath.
 - ♠ Be careful when removing the screws as they can strip easily.





• Use a T4 Torx driver to remove the screws in the four corners, along with the two in the middle left side (six total).





- Using the T4 Torx driver, unscrew the two screws.
 - Keep these screws separate from the screws from back of the phone to ensure that the right screws go where they belong.





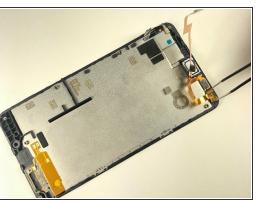
- Use a plastic opening tool to separate the screen from the back plastic casing
- Use tweezers to release the clip on the side of device, and remove the back of the phone.





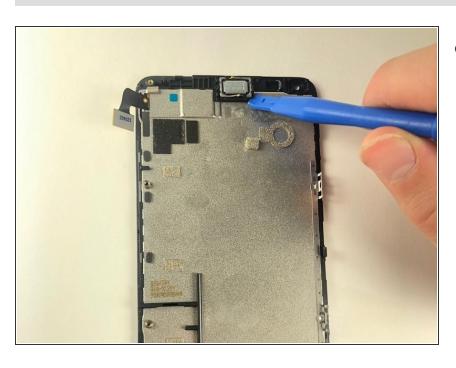
- Using the tweezers or a spudger, pull the gold tab up gently.
- Using tweezers or a spudger, lift the white connector up gently to completely detach the screen from the phone.
- (i) For motherboard replacement, skip to Step 11 after finishing this step.





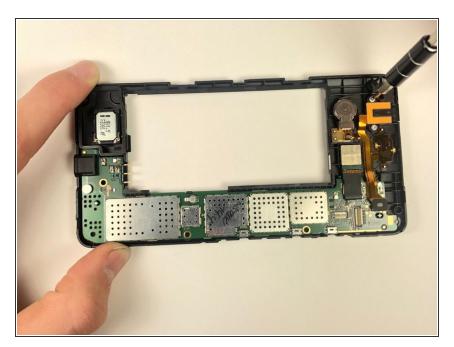


- Using a plastic opening tool to carefully get under the gold strip.
- Use tweezers to pull up the camera.
- Use tweezers to pull up on the depth sensor.
 - (i) This is held in by a strong adhesive.



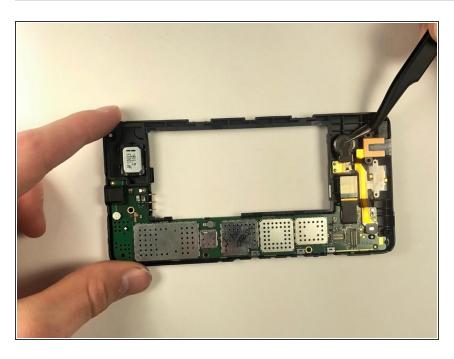
- Use a plastic opening tool to pry up the ear speaker.
 - (i) This is held in by strong adhesive.

Step 9 — Headphone Jack

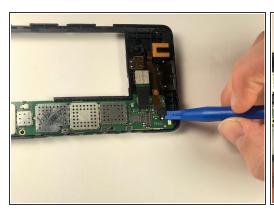


 Unscrew the 2 remaining screws with the T-4 bit.

Step 10



 Use the tweezers to remove the speaker.

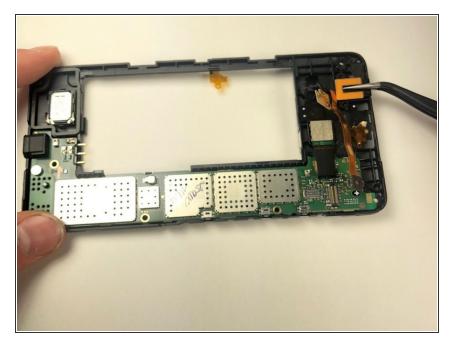






- Use the plastic opening tool to lift up the black tab.
- Use the tweezers to gently pull up on the gold tab.
- Using the spudger, slowly get underneath the gold sticker and pry it up. This sticker is held down with a strong adhesive.

Step 12



 Use the tweezers to remove the orange insulator foam.

Step 13 — Motherboard

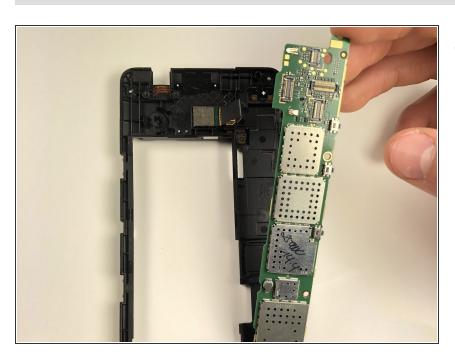


 Using the pry tool lift up on the black tab

Step 14



 Using the spudger, press out the motherboard.



Gently wiggle out the motherboard.

To reassemble your device, follow these instructions in reverse order.