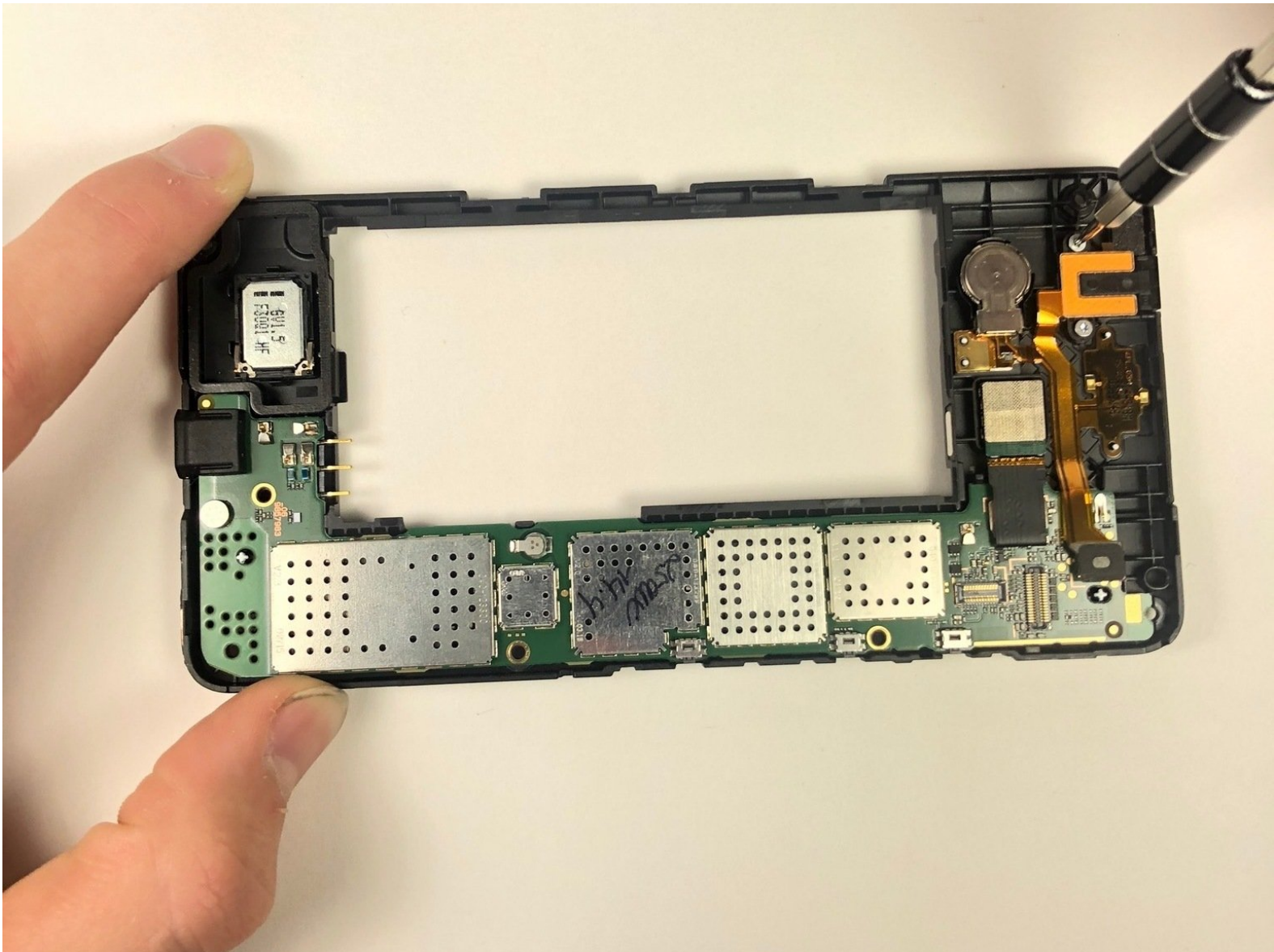




# Microsoft Lumia 640 LTE Headphone Jack Replacement

This guide is used to help users to remove the...

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## INTRODUCTION

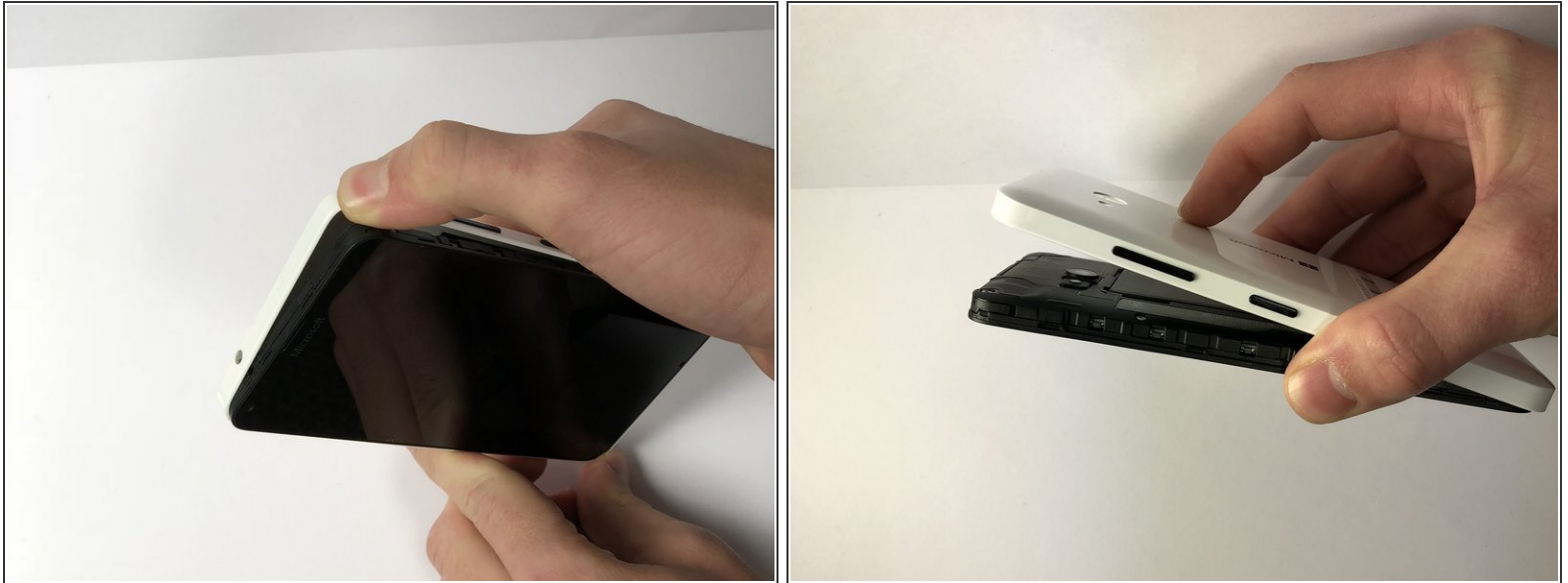
This guide is used to help users to remove the headphone jack of the Microsoft Lumia 640 LTE. This will help headphones to work on the phone.

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### TOOLS:

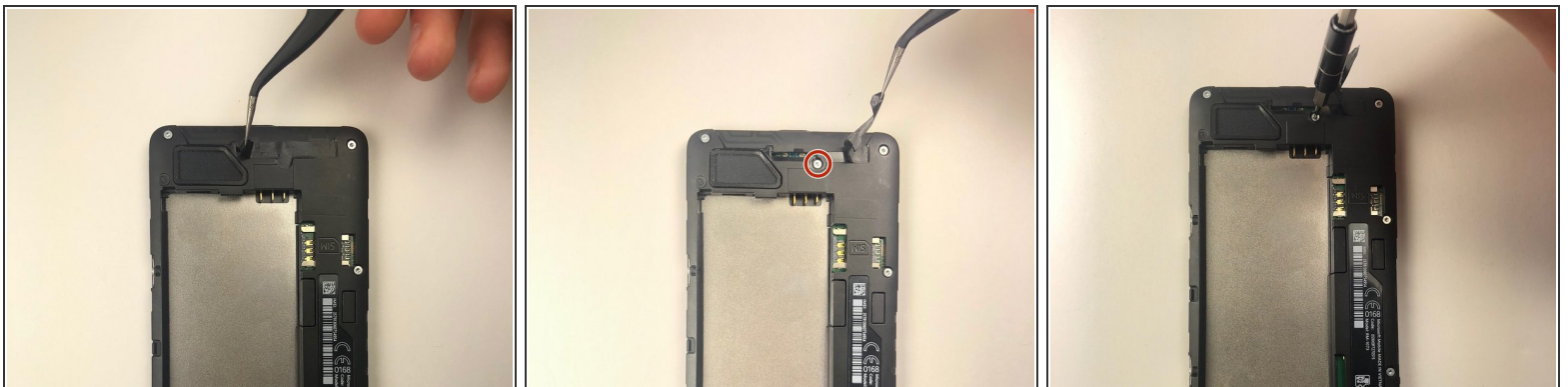
- [T4 Torx Screwdriver](#) (1)
  - [Tweezers](#) (1)
  - [iFixit Opening Tool](#) (1)
  - [Fingers](#) (1)
  - [Spudger](#) (1)
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## Step 1 — Back Cover



- Use your thumb or fingernail on the edge/corner of the phone to pry the back cover off the phone.

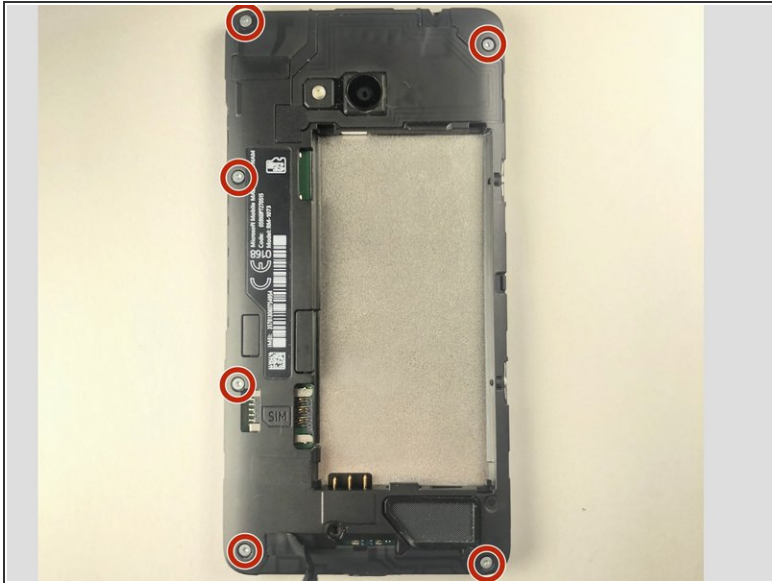
## Step 2 — Screen



- Use the tweezers to pull back the sticker, revealing the screw underneath.

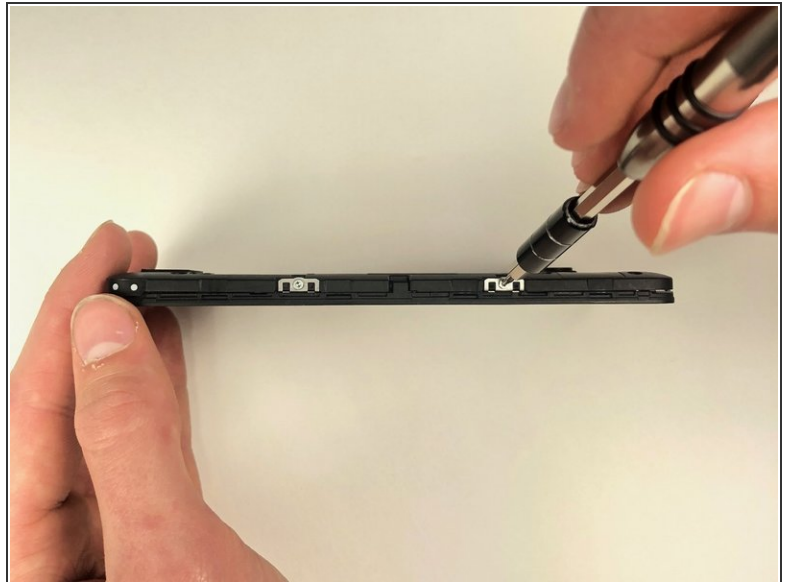
**⚠ Be careful when removing the screws as they can strip easily.**

### Step 3



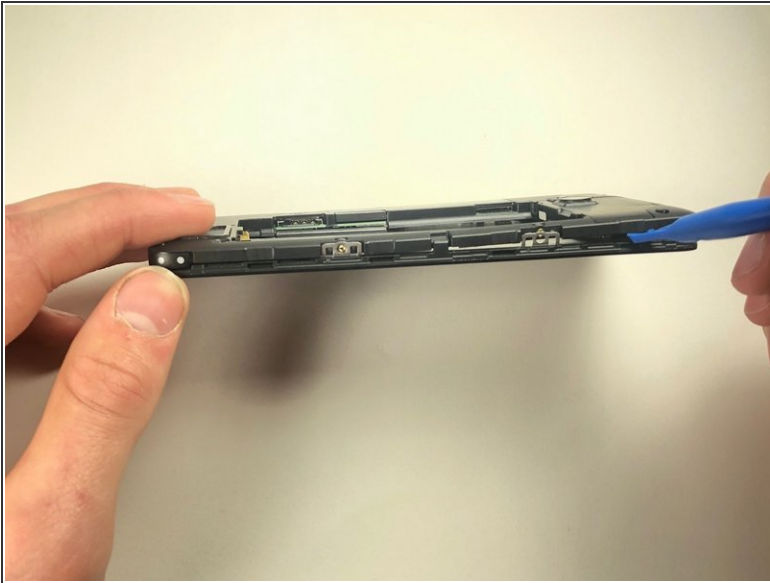
- Use a T4 Torx driver to remove the screws in the four corners, along with the two in the middle left side (six total).

### Step 4



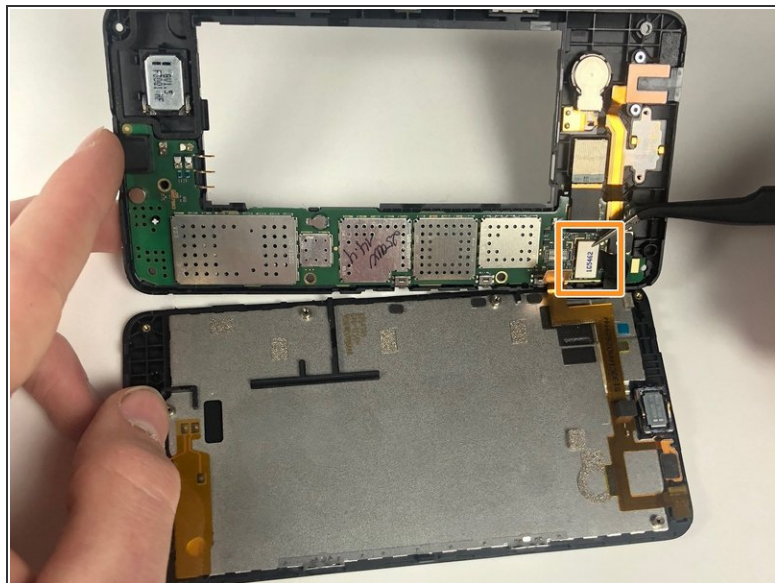
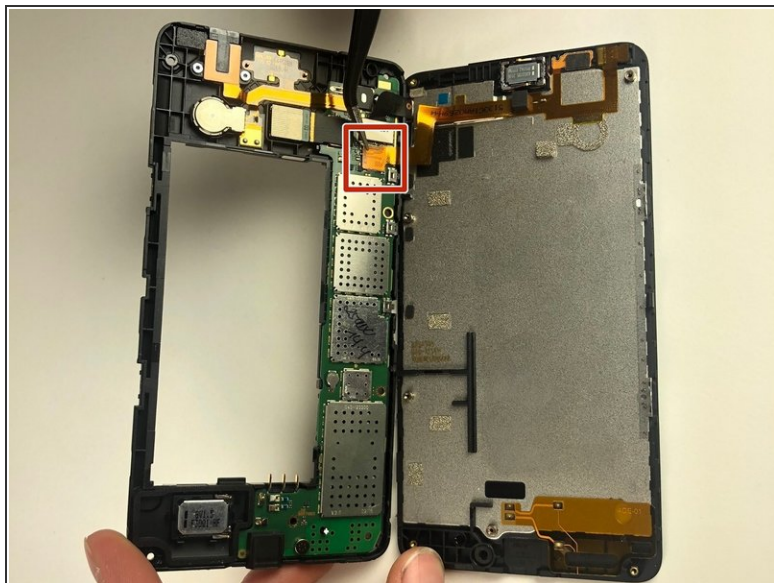
- Using the T4 Torx driver, unscrew the two screws.
  - ☑ Keep these screws separate from the screws from back of the phone to ensure that the right screws go where they belong.

## Step 5



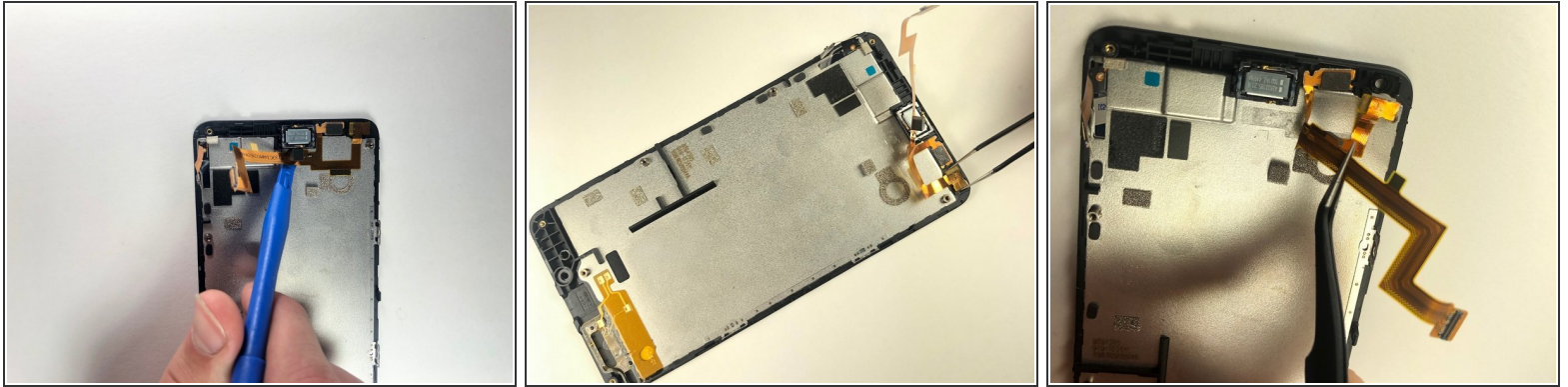
- Use a plastic opening tool to separate the screen from the back plastic casing
- Use tweezers to release the clip on the side of device, and remove the back of the phone.

## Step 6



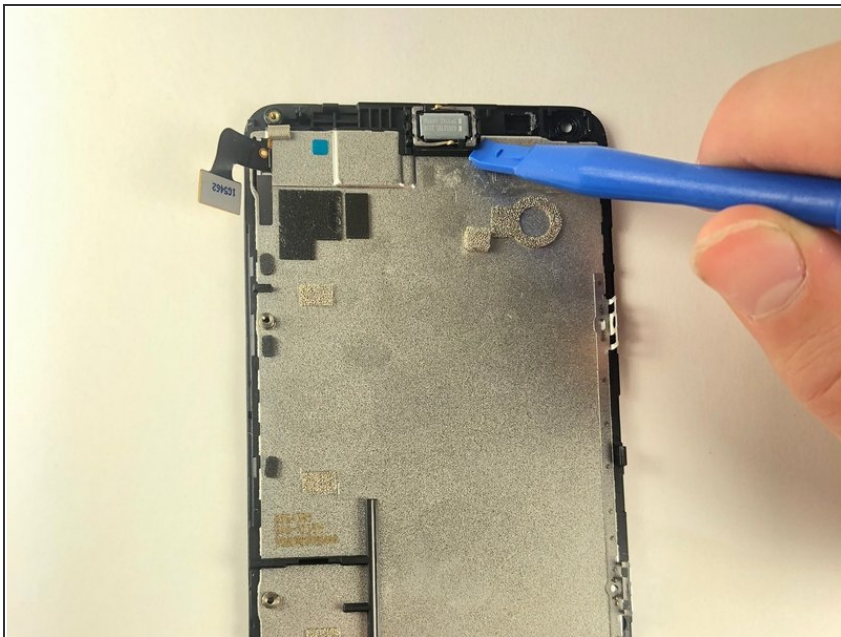
- Using the tweezers or a spudger, pull the gold tab up gently.
  - Using tweezers or a spudger, lift the white connector up gently to completely detach the screen from the phone.
- i* For motherboard replacement, skip to Step 11 after finishing this step .**

## Step 7



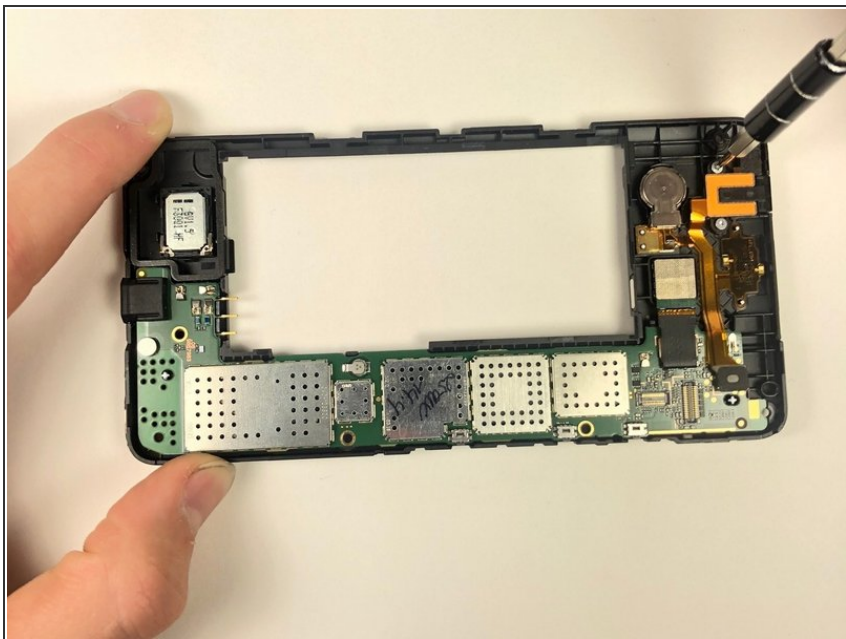
- Using a plastic opening tool to carefully get under the gold strip.
- Use tweezers to pull up the camera.
- Use tweezers to pull up on the depth sensor.
- ⓘ This is held in by a strong adhesive.

## Step 8



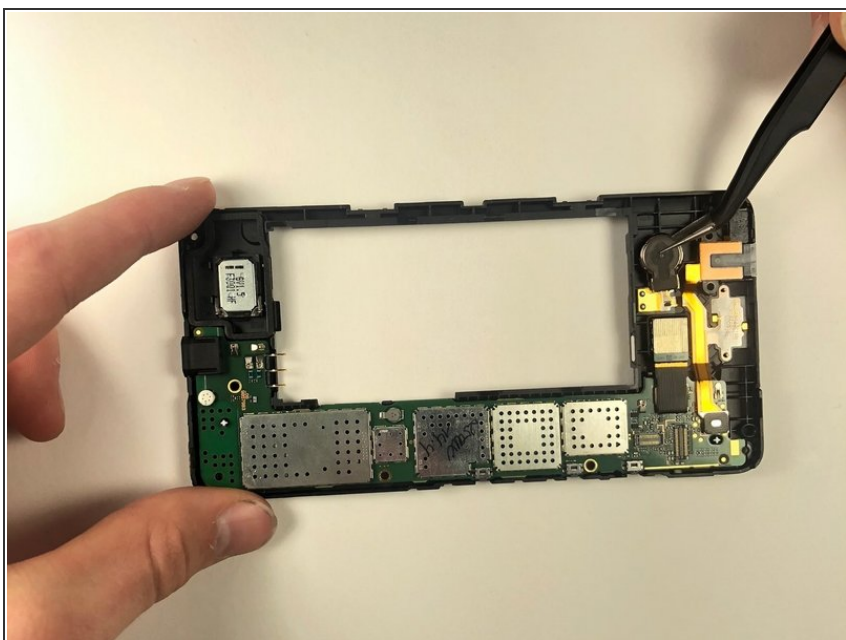
- Use a plastic opening tool to pry up the ear speaker.
- ⓘ This is held in by strong adhesive.

## Step 9 — Headphone Jack



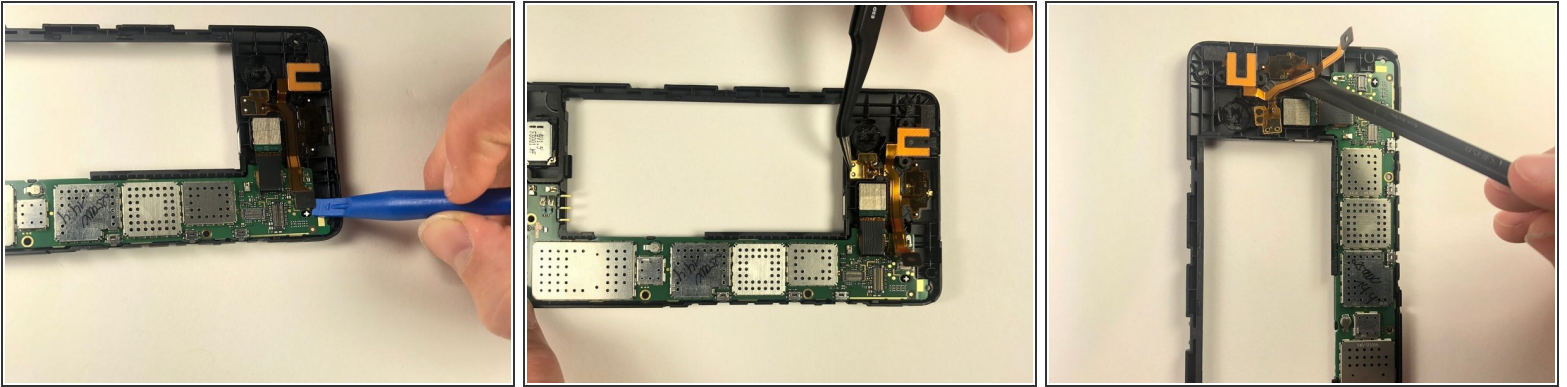
- Unscrew the 2 remaining screws with the T-4 bit.

## Step 10



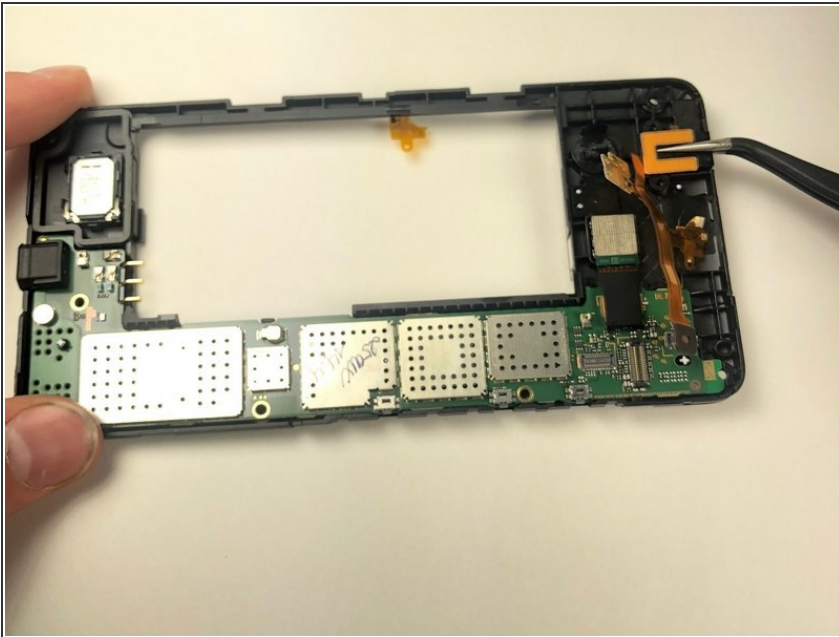
- Use the tweezers to remove the speaker.

## Step 11



- Use the plastic opening tool to lift up the black tab.
- Use the tweezers to gently pull up on the gold tab.
- Using the spudger, slowly get underneath the gold sticker and pry it up. This sticker is held down with a strong adhesive.

## Step 12



- Use the tweezers to remove the orange insulator foam.

To reassemble your device, follow these instructions in reverse order.