



# Microsoft Lumia 640 XL Touch Screen Replacement

This guide will show you how to remove and...

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# INTRODUCTION

This guide will show you how to remove and replace the touch screen in the Microsoft Lumia 640 XL.

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## TOOLS:

T3 Torx Screwdriver (1)

E6000 Adhesive Glue (1)

Spudger (1)

Tweezers (1)

## Step 1 — Battery



- Place left palm on screen and right palm on the back.
  - Press down with fingertips and pull to separate the back from the screen.
- ⓘ You may hear cracking and popping.

## Step 2



- Lift the battery away from the phone with the flat side of a spudger.

⚠ Be careful not to damage the battery.

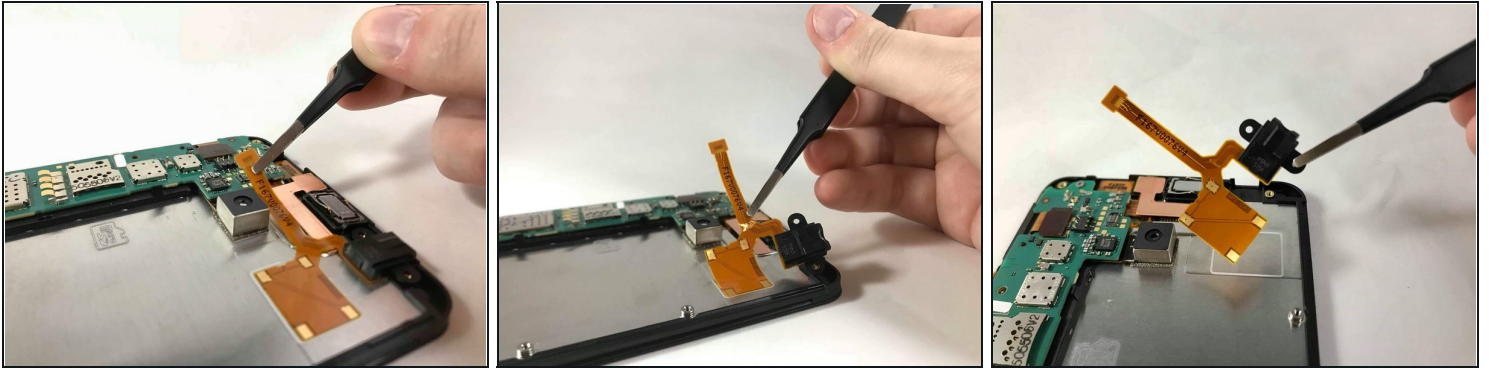
## Step 3 — Headphone Jack



- Remove all ten T3, 4.09 mm screws.
- Lift mid-frame assembly from phone with flat side of a spudger.



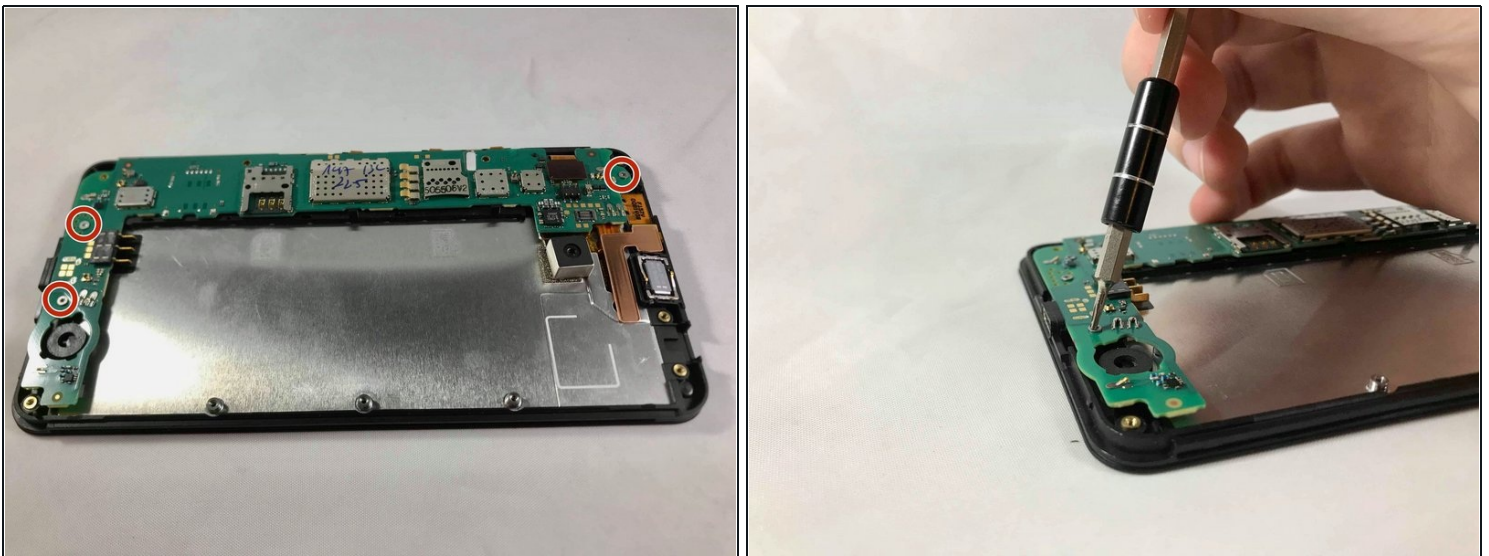
## Step 4



- Lift and peel connector away from phone using [tweezers](#).

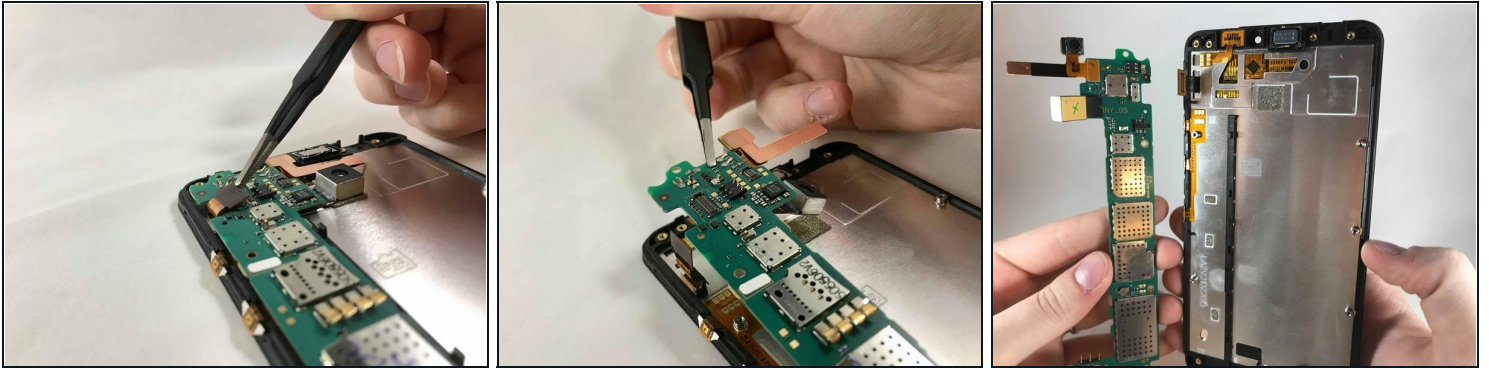
① To re-attach you may need E6000 Adhesive Glue.

## Step 5 — Motherboard



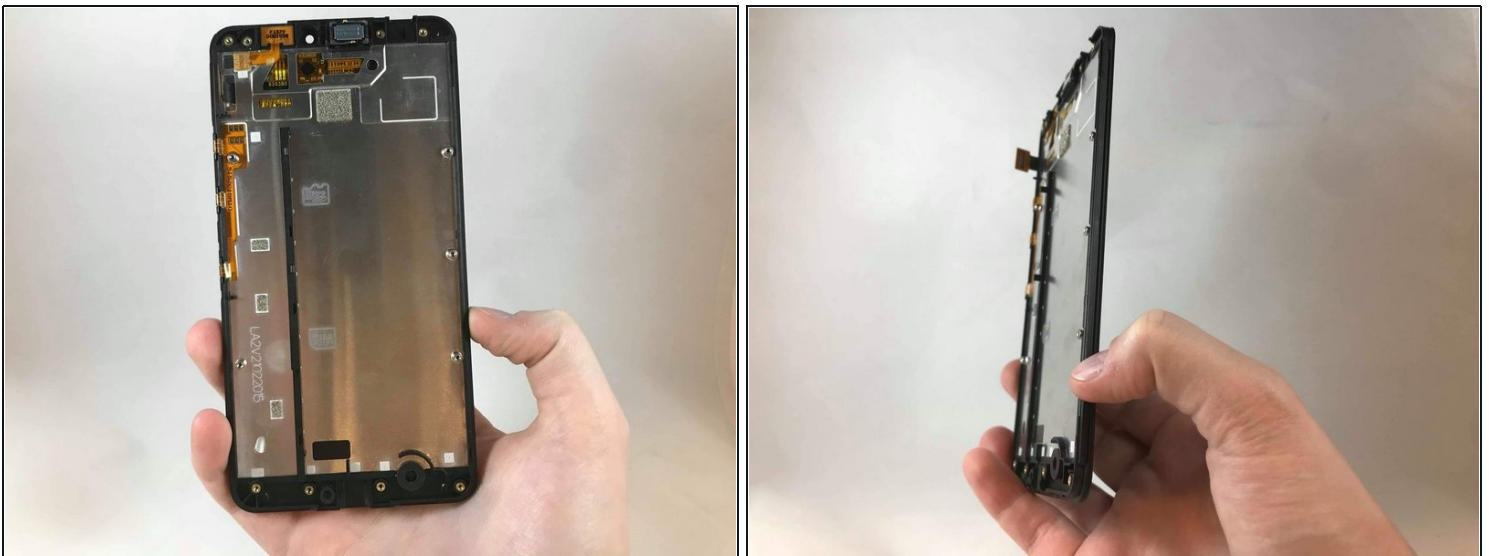
- Remove all three T3, 2.66 mm screws.

## Step 6



- Lift off connector with [tweezers](#).
- Lift motherboard off with tweezers and pull away with fingers.

## Step 7 — Touch Screen



- Remove the screen from the device.
- ⓘ Touch screen digitizer and screen glass are one unit.

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To reassemble your device, follow these instructions in reverse order.