



# Microsoft Lumia 640 XL Motherboard Replacement

This guide will show you how to remove and...

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# INTRODUCTION

This guide will show you how to remove and replace the motherboard in the Microsoft Lumia 640 XL.

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## TOOLS:

Spudger (1)

T3 Torx Screwdriver (1)

E6000 Adhesive Glue (1)

Tweezers (1)

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## Step 1 — Battery



- Place left palm on screen and right palm on the back.
  - Press down with fingertips and pull to separate the back from the screen.
- ① You may hear cracking and popping.

## Step 2



- Lift the battery away from the phone with the flat side of a spudger.

⚠ Be careful not to damage the battery.

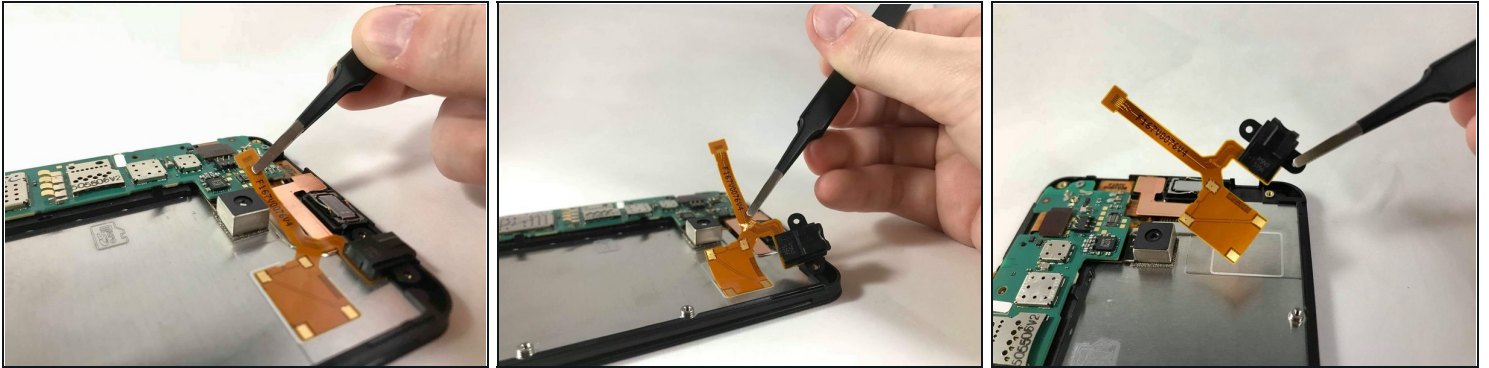
## Step 3 — Headphone Jack



- Remove all ten T3, 4.09 mm screws.
- Lift mid-frame assembly from phone with flat side of a spudger.



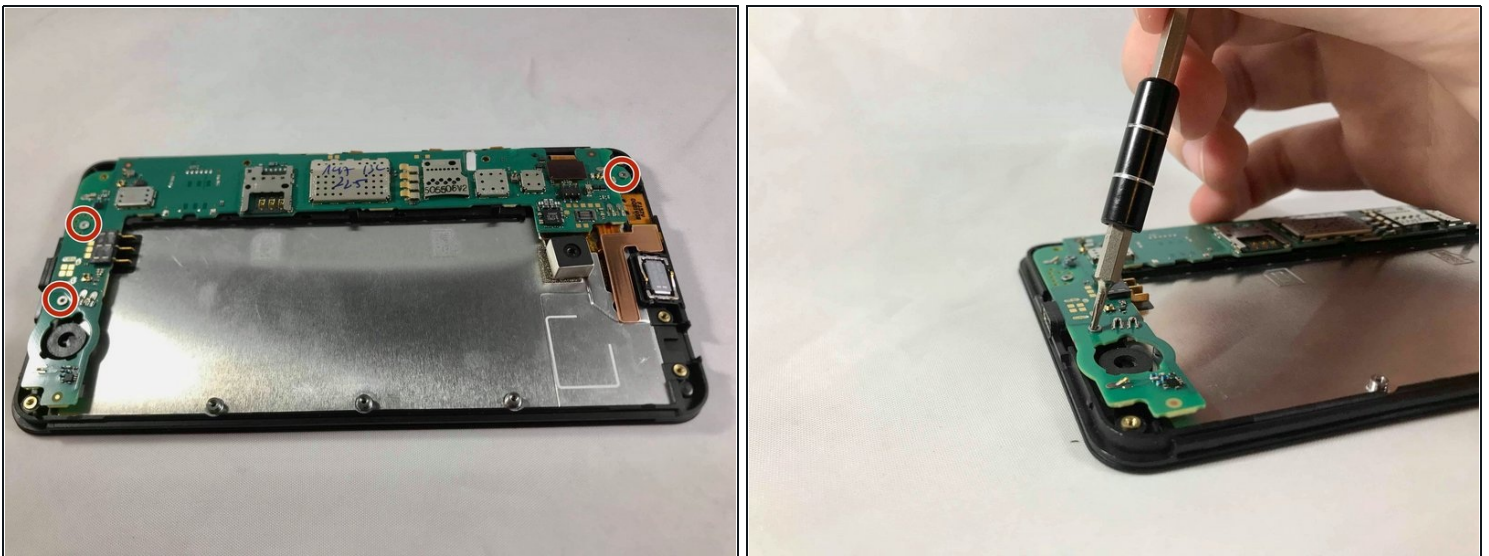
## Step 4



- Lift and peel connector away from phone using [tweezers](#).

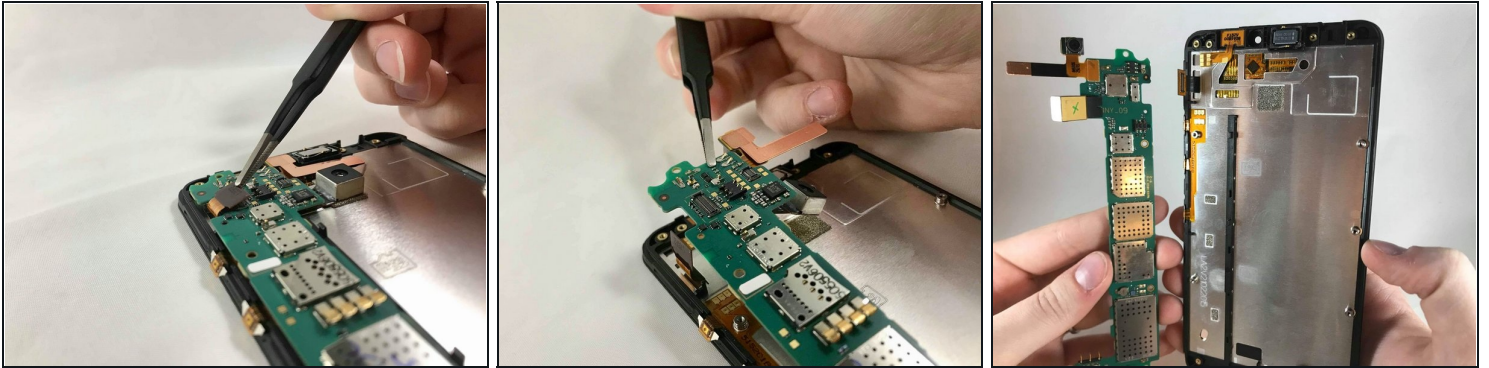
① To re-attach you may need E6000 Adhesive Glue.

## Step 5 — Motherboard



- Remove all three T3, 2.66 mm screws.

## Step 6



- Lift off connector with [tweezers](#).
  - Lift motherboard off with tweezers and pull away with fingers.
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To reassemble your device, follow these instructions in reverse order.