

Xbox One Wireless Controller Model 1537 Disassembly

This disassembly will help you remove the back and front cover of your Xbox cover.

Written By: shiv



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- Spudger (1)
- T8 Torx Security Bit Screwdriver (1)

Step 1 — Xbox One Wireless Controller Model 1537 Disassembly



 Remove the battery cover and batteries.

Step 2





- Remove the side handles by wedging a spudger in between the front and side panels.
- To pry the side panel off move the spudger back and forth do this along the entire seam to remove the side panel.

Step 3



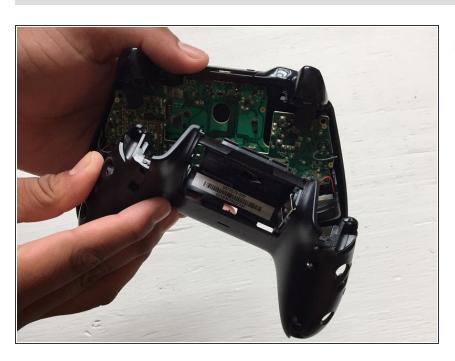
- Using a T8 security torxs screwdriver remove the five 10mm screws from the back of the controller.
- One of the screws is hidden behind the label you can either remove the label or poke a hole through it.

Step 4



 After removing the screws the front panel should come off easily.

Step 5



Remove the back plate.

To reassemble your device, follow these instructions in reverse order.